



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6205G09132-3G-11

Job Sheet 175869



Part No: RBW6205G09132-3G-11

Job Qty: 8 ea

Part Name: Arm



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/11/18

Job Tracking No:

Due Date: 4/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG RBW6205G09132-3G Rev 3 IPP Rev A 18.03.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		4/23/18	0.00	0.00	Start Up Waterjet2		DL 18/04/14
100	Waterjet	8 pcs		4/24/18	0.00	1.00	Waterjet 2 OMAX		DL 18/04/14
110	QC	8 pcs		4/24/18	0.00	0.00	QC2 Waterjet-4		DL 18/04/14 DAS
120	QC	8 pcs		4/24/18	0.00	0.00	QC8-7		38
130	Packaging	8 pcs		4/24/18	0.00	0.00	Packaging3-2		18-04-14
140	QC21-SA	8 Ea		4/24/18	0.00	0.00	QC21-SA 18/04/14		GA095

Part Op 100 - 1-Cut as per Dwg Dwg Rev: 3 Prog Rev: 3 2-Deburr if necessary
Descriptions: 130 - IDENTIFY AND STOCK

DAS
21
9-80

APR 20 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-HRS-P-0.250	Hot Rolled Steel Plate 0.250" (44W)	.6080 ft (.076 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-HRS-P-0.250	1	31	0

Part Specifications

Specifications could not be found.

Plex 4/11/18 12:13 PM Dart.Gagnon.Michelle



DART Aerospace Ltd.
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Newbury, ON K6A 1K7
CANADA

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Container No: S061020

Part: RBW6205G09132-3G-11

Job No: 175869

Serial No/Batch: S061020

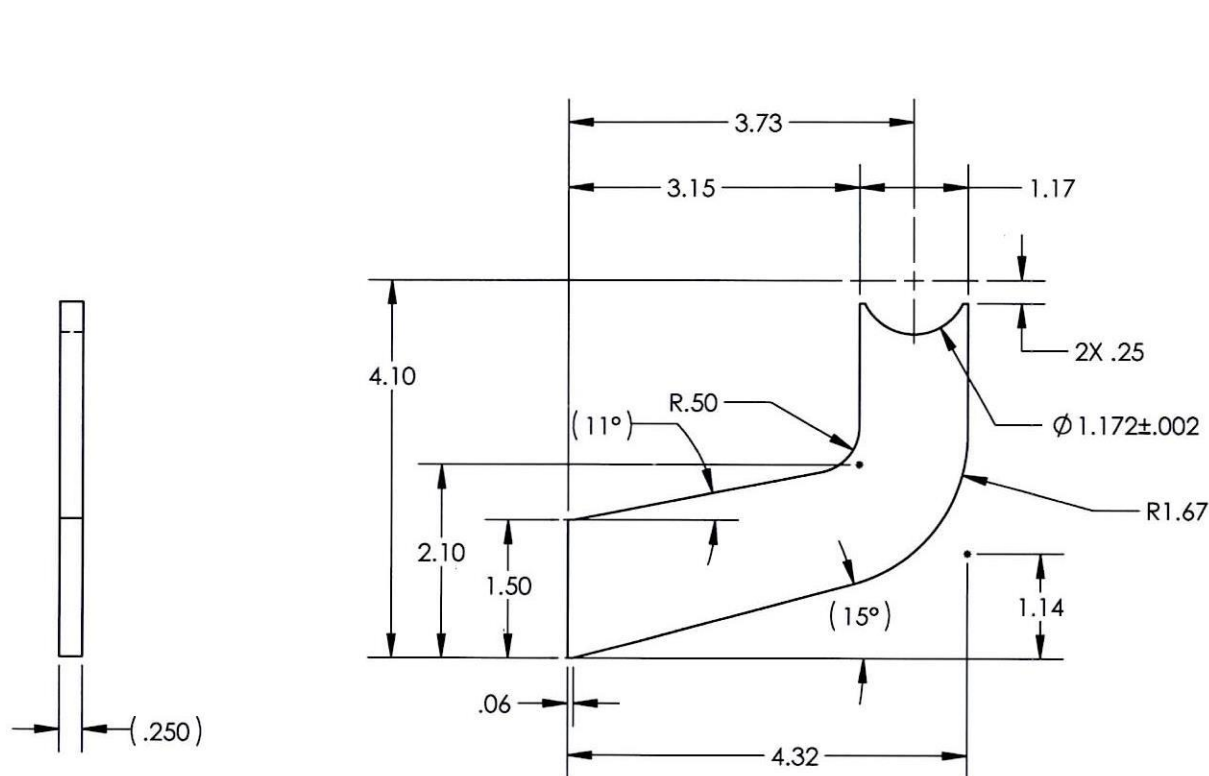
Revision: 3

Inspector:

Date: 04/14/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3	14-0154	-11 CH'D DIM FROM 4.562 TO 4.32.	9/19/2014	JAG	DW



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 175869
APR 11 2018

(-11)

ARM

DART AEROSPACE	
TITLE TROLLEY ADAPTER, SWASHPLATE SUPPORT	
DWG NO. RBW6205G09132-3G-11	REV 3
MAT'L 1018	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH SEE -9 WELDMENT
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:2	DATE 1/19/2012
SHEET 7 OF 9	